



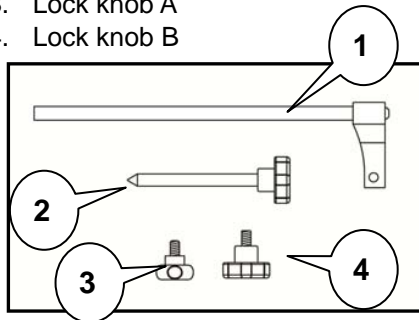
ACCESSORY FOR CIRCULAR CUTTING BSC254/BSC305/BSC340

INTRODUCTION

Your band saw may be provided with accessory for circular cutting in the carton. To use the accessory, read and understand the following instructions.

TABLE OF LOOSE PARTS

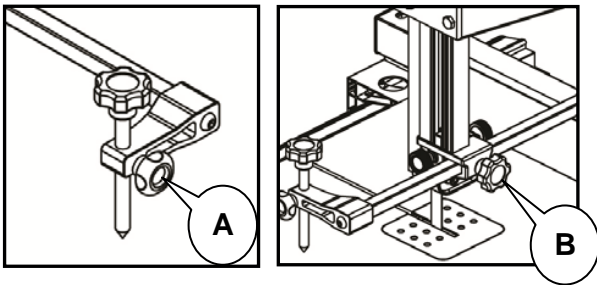
1. Sliding bracket
2. Centre pin
3. Lock knob A
4. Lock knob B



ASSEMBLY

Insert the centre pin into the hole of sliding bracket. Fix it with the lock knob A.

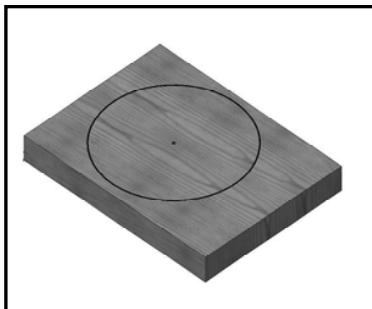
Fix the sliding bar into the bearing bracket of the upper guard assembly. Slide it to the desired position and secure it with tightening the lock Knob B.



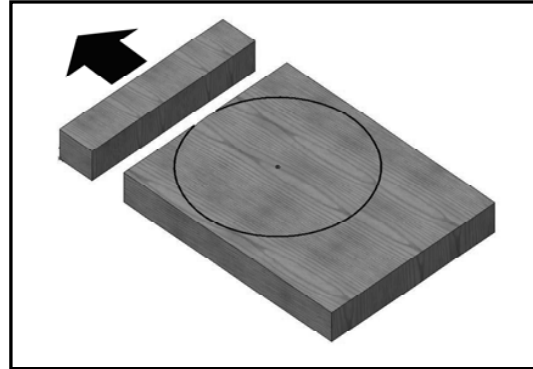
OPERATION

Attention: To make a circular cutting, using a possible narrow saw blade is necessary.

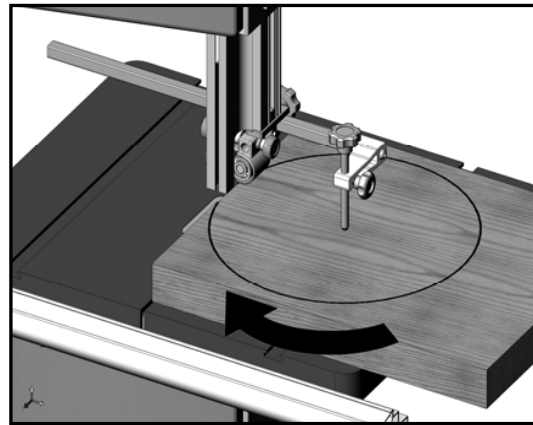
1. Draw a circle and its centre point on the wood workpiece.



2. Set the fence to desired position where the saw blade is inline to the tangent of the circle mark, while the wood work piece is guided by fence. Turn on the band saw and cut off the workpiece. .



3. Put the remained workpiece with circle mark onto the table. Align the point of tangency to saw blade teeth. Set the centre pin inline to the circle centre, fix these with tightening the knob A. Turn on the band saw, slowly rotate and feed the workpiece to saw blade.



4. You also can easily cut out round corner, sector with the accessory.

